

T-SHAPE

# PLASTIC

CREATE YOUR T-SHAPE



1. CHOOSE THE MODEL

CHOOSE THE STEM 2.



3. HEAD MANUFACTURING

HEAD CUSTOMIZATION 4.



5. SIDE CUSTOMIZATION

MODELS  
**CLASSIC**



**RECTANGULAR**



**RIBBED**



**DOMED**



**SPHERE**



**BASCO**



**OVAL**



**T-HIDE**

**SPECIAL MODELS**



**DECÒ**



**ALL TRANSPARENT**

MODELS  
**DECANTER**



**MIGNON**



**STANDARD**



**FLAT**



**DOMED**



**ROMA**



**FIRENZE**



**VENEZIA**

T-SHAPE  
**PLASTIC**



**SUGHERA® STEM**  
patented blend

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We propose an ideal closure standard for all our items with Sughera® stem the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent.

# CLASSIC

The most malleable among the materials, the plastic, for the customization that best fits your needs.

All the articles are proposed with Sughera® stem with Ø until 20,5 mm.

(\*) = for these items, it is possible to realize the metallization or debossing/embossing logo.

For the items with no \*, it is possible to realize debossing or embossing logo by redesigning a part of the mold.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

## RECTANGULAR



			STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
30x10	1	30	25mm		-		●	2.600 pcs +/- 20%
30x14,5	2	30-70	25mm		20,5mm		-	2.100 pcs +/- 20%
31x12	4	30	23mm		-		-	2.250 pcs +/- 20%
31x15	5	30-70	23mm		19,5mm		-	1.950 pcs +/- 20%
34x13	5	30	28mm		-		-	1.900 pcs +/- 20%
35x14	5	30	28mm		24,0mm		-	1.750 pcs +/- 20%
42x11,5	7	30	55mm		-		-	1.550 pcs +/- 20%

## RIBBED



			STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
25x8	1	30	21mm		-		●	3.350 pcs +/- 20%
26,8x9	1	30	21mm		-		●	3.050 pcs +/- 20%
27x8	1	30-70	22mm		20mm		●	3.150 pcs +/- 20%
28x8	1	30-70	23mm		20mm		●	3.050 pcs +/- 20%
29x9	1	30	24mm		-		●	2.800 pcs +/- 20%
29x9,5	1	30-70	23mm		20mm		●	2.750 pcs +/- 20%
31x8	4	30-70	26mm		20mm		●	2.800 pcs +/- 20%
31,3x8,5	4	30	26mm		-		●	2.700 pcs +/- 20%

## BOMBATO



			STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
27x13	2	90	20mm		-		-	2.500 pcs +/- 20%
34x21	6	90	21mm		-		-	1.400 pcs +/- 20%

**! NOTA:** Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added.  
To have more info about, Labrenta reference.



## SPHERE

mm	class	ass.	STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
			Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
19x15	2	55	15mm		-		-	3.250 pcs +/- 20%
26x22	3	55	20mm		-		-	1.950 pcs +/- 20%
26x23	11	90	20mm		-		-	1.900 pcs +/- 20%
32x26	11	55	24mm		-		-	1.300 pcs +/- 20%
32x29	11	90	20mm		-		-	1.200 pcs +/- 20%



## BASCO

mm	class	ass.	NGS No Glue System		LOGOS	SIMULATOR PCS BOX
			Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
34x14	5	70	20mm		-	1.850 pcs +/- 20%
38x14	8	70	20mm		-	1.600 pcs +/- 20%



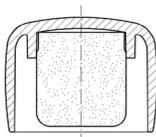
## OVAL

mm	class	ass.	STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
			Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
22x17	3	55	11mm		-		-	2.700 pcs +/- 20%
34x15	5	90	23mm		-		-	1.750 pcs +/- 20%



## T-HIDE

mm	class	ass.	STANDARD		NGS No Glue System		LOGOS	SIMULATOR PCS BOX
			Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	embossing or debossing	box 40x40x40 cm
40,5x31	12	90	22,8x27,5mm		-		-	1.150 pcs +/- 20%



For a new model, not available with our standard equipment, Labrenta reference.

# STEMS

Stems are available in different shapes to better adapt to the bottleneck.

The choice for the material Sughera®, Expancork or natural cork can vary depending on bottling need and the desired result.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

<b>CYLINDRICAL (*)</b>	<b>CONICAL CYLINDEL</b>	<b>CYLINDRICAL WITH VENT</b>	<b>EMULA</b>	<b>CYLINDRICAL CHF (*)</b>

## SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

Sughera (SU)	Black (BK)	White (WH)	PANTONE

## EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

## SUGHERO - CK (\*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

⚠ Cork stem NOT feasible on "Rectangular" and "Basco" models in the plastic NGS version

⚠ (\*\*) Feasibility checked after Validation Process.

## STANDARD ASSEMBLY

ØxH mm	MODEL	MOULD	SU	EK	CK
10x13	cylindrical	A	•	•	
10x14	cylindrical	A	•	•	
11x11	cylindrical	A	•	•	
11x16	cylindrical R1	A	•	•	
11x16	cylindrical	-	-	-	•
11,5x16	cylindrical R1	A	•	•	
12x16	cylindrical	A	•	•	•
12x16	cylindrical R1	A	•	•	
13x14	cylindrical	A	•	•	
13x16	conical cylinder	A	•	•	
13x16	cylindrical	-	-	-	•
14x16	cylindrical	A	•	•	•
14x16	conical cylinder	A	•	•	
15x16	cylindrical	A	•	•	•
15x16	conical cylinder	A	•	•	
15,5x20	cylindrical	A	•	•	
16x16	conical cylinder	A	•	•	
16x20	cylindrical	-	-	-	•
16,5x16	conical cylinder	A	•	•	
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	conical cylinder with vent	A	•	•	
19x24	conical cylinder with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	

ØxH mm	MODEL	MOULD	SU	EK	CK
19,3x24	cylindrical emula	A	•	•	
19,5x19	cilindroconico emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A	•	•	•
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A	•	•	
22,6x21	cylindrical emula	A	•	•	
22,8x20	cylindrical	A	•	•	
22,8x22	cylindrical with vent	A	•	•	
23x18	cylindrical with vent	A	•	•	
23x20	cylindrical domed	A	•	•	
23x20	cylindrical	-	-	-	•
24x20	cylindrical	A	•	•	•
24x22	cylindrical	A	•	•	
24x22	cylindrical R6,5	A	•	•	
24x25	cylindrical with vent	A	•	•	
24x25	cylindrical R4 with vent	A	•	•	
24,5x22	cylindrical CHF	A	•	•	
24,5x24,5	cylindrical CHF	A	•	•	
25x20	cylindrical	-	-	-	•
25x22	cylindrical CHF	A	•	•	
26x20	cylindrical	-	-	-	•
26x22	cylindrical CHF	A	•	•	

## NGS ASSEMBLY

ØxH mm	MODEL	MOULD	SU	EK	CK
18,5x20	cylindrical	C	•	•	•
19,5x20	cylindrical	C	•	•	•
20x20	cylindrical with vent	C	•	•	•
23x20	cylindrical with vent	C	•	•	•
23x22	cylindrical with vent	C	•	•	•
24,5x22	cylindrical with vent	C	•	•	•
25x22	cylindrical with vent	C	•	•	•

# FINISHING

We offer a wide range of colors and finishings, in full tones or transparent, with opaque or liquid varnish, as well as the possibility to create a custom color or finishing to meet every needs.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

**MATERIAL WITH MASTER**  
ONLY AVAILABLE ON PLASTIC HEADS IN PS

## COVERING MASTER



color	Black	Shiny Black	White	Yellow	Green	Red	Brown
moq. 10.000 pcs							

Cost of custom color creation according to Pantone or Ral (including 10 pcs)

## TRANSPARENT MASTER



color	Transparent
moq. 10.000 pcs	

Cost of custom color creation according to Pantone or Ral (including 10 pcs)

For a new finishing, not available with our standard equipment, Labrenta reference.

**VARNISH**  
AVAILABLE ON PLASTIC HEAD IN PS AND ABS

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



**MATT GOLD**

class 1-5	
class 6,7,8,9,11	
class 10,12,13	



**MATT SILVER**

class 1-5	
class 6,7,8,9,11	
class 10,12,13	



**MATT COPPER**

class 1-5	
class 6,7,8,9,11	
class 10,12,13	



**SPOTTED**

class 1-5	
class 6,7,8,9,11	
class 10,12,13	

**FOR VARNISHING IN NGS MODELS, CONTACT LABRENTA**

<b>Cost of making custom metallic color (including 10 pcs)</b>	€ 200,00
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**FOR THE COST OF METALLIZATION ON PRICE LIST MODELS, CONTACT LABRENTA.**  
(only with manual assembly, automatic assembly only for high moq.)

PERSONALIZATION  
**CLASSIC**

PRINT

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TAMPOGRAPHY



DIGITAL PRINTING



HOT FOIL

ENGRAVING

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EMBOSSING LOGO



DEBOSSING LOGO

# HEAD CUSTOMIZATION

The right customization choice is the product identity vehicle. Make the medal unmistakable with an embossing or debossing logo, and increase the communicational power of your brand.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



## NEUTRAL



## TAMPOGRAPHY

	1 color	2 colors	3 colors	4 colors	Color Pantone
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

! Standard colours (black, white, brown).  
Ø max. 70mm.



## DIGITAL PRINTING (four-color process)

class	1,2,3,4,5,6,11	7,8,9,12	10
clichè cost			



## HOT FOIL

1 color	
clichè cost	

! One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper



## EMBOSSING LOGO

moq.	50.000 pcs
clichè cost	

! Feasibility of the logo where required.

For a new customization, not available with our standard equipment, Labrenta reference.



### EMBOSSING LOGO WITH HOT FOIL PRINTING

moq.	50.000 pcs
clichè cost	



### DEBOSSING LOGO

moq.	50.000 pcs
clichè cost	

⚠ Feasibility of the logo where required.

## 5. PLASTIC

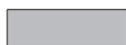
# SIDE CUSTOMIZATION

Choose for the side finishing to privilege a different point of view and to enrich your closure with unique and unmistakable details.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



### NEUTRAL

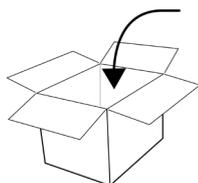


### TAMPOGRAPHY

	1 color	Color Pantone
moq	10.000 pcs	
clichè cost		

⚠ Standard colours (black, white, brown).  
Customization feasible only on the rectangular model.

## PACKAGING



THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

For a new side customization, not available with our standard equipment, Labrenta reference.

T-SHAPE  
**PLASTIC**

**METALLIZED**  
plastic head



**SUGHERA® STEM**  
patented blend

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We propose an ideal closure standard for all our items: Sughera® stem, the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent. The metallized plastic head will give new light to your closure.

# DECANTER

The unmistakable Decanter, with its particular shapes, is available in different customizable profiles, to give a spontaneous touch to your products.

All the articles are proposed with Sughera® stem with Ø until 20, 5 mm.

(\*)= for these items, it is possible to realize the metallization or debossing/embossing logo.

For the items with no \*, it is possible to realize debossing or embossing logo by redesigning a part of the mold.

**•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



## MIGNON

		STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
mm	class	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
39x14	8	24mm		-		.	-	1.500 pcs +/- 20%



## STANDARD

		STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
mm	class	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
48x18	9	26mm		-		.	-	900 pcs +/- 20%
48x17	9	-		25mm		.		950 pcs +/- 20%



## FLAT

		STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
mm	class	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
39x12	7	25mm		-		.	-	1.700 pcs +/- 20%



## DOMED

		STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
mm	class	Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
45x22	9	26mm		-		.	-	850 pcs +/- 20%

For a new model, not available with our standard equipment, Labrenta reference.

## ROMA



mm	class	STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
		Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
48x18	9	26mm		-		.	-	900 pcs +/- 20%

## FIRENZE



mm	class	STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
		Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
48x17,5	9	26mm		-		.	-	950 pcs +/- 20%

## VENEZIA



mm	class	STANDARD		NGS No Glue System		FINISHING (*)		SIMULATOR PCS BOX
		Ømax stem	moq. 10.000 pcs	Ømax stem	moq. 10.000 pcs	metallizz.	embossing or debossing	box 40x40x40 cm
48x18,5	9	26mm		-		.	-	900 pcs +/- 20%
48x18	9	-		25mm		.	-	900 pcs +/- 20%

**NOTE:** Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added. To have more info about, Labrenta reference.

# STEMS

Stems are available in different shapes to better adapt to the bottleneck.

The choice for the material Sughera®, Expancork or natural cork can vary depending on bottling need and the desired result.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

<b>CYLINDRICAL (*)</b>	<b>CONICAL CYLINDEL</b>	<b>CYLINDRICAL WITH VENT</b>	<b>EMULA</b>	<b>CYLINDRICAL CHF (*)</b>

## SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Sughera (SU)	Black (BK)	White (WH)	PANTONE

## EXPANCORK - EK



class	7-8	9-13
Stems until Ø20,5mm		
Stems from Ø21 to Ø22,9mm		
Stems from Ø23 to Ø26,9mm		
Stems from Ø27 to Ø31mm		
Stems > Ø31mm		

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

## SUGHERO - CK (\*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

⚠ (\*\*) Feasibility checked after Validation Process.

## STANDARD ASSEMBLY

ØxH mm	MODEL	MOULD	SU	EK	CK
10x13	cylindrical	A	•	•	
10x14	cylindrical	A	•	•	
11x11	cylindrical	A	•	•	
11x16	cylindrical R1	A	•	•	
11x16	cylindrical	-	-	-	•
11,5x16	cylindrical R1	A	•	•	
12x16	cylindrical	A	•	•	•
12x16	cylindrical R1	A	•	•	
13x14	cylindrical	A	•	•	
13x16	conical cylinder	A	•	•	
13x16	cylindrical	-	-	-	•
14x16	cylindrical	A	•	•	•
14x16	conical cylinder	A	•	•	
15x16	cylindrical	A	•	•	•
15x16	conical cylinder	A	•	•	
15,5x20	cylindrical	A	•	•	
16x16	conical cylinder	A	•	•	
16x20	cylindrical	-	-	-	•
16,5x16	conical cylinder	A	•	•	
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	conical cylinder with vent	A	•	•	
19x24	conical cylinder with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	

ØxH mm	MODEL	MOULD	SU	EK	CK
19,3x24	cylindrical emula	A	•	•	
19,5x19	cilindricocono emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A	•	•	•
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A	•	•	
22,6x21	cylindrical emula	A	•	•	
22,8x20	cylindrical	A	•	•	
22,8x22	cylindrical with vent	A	•	•	
23x18	cylindrical with vent	A	•	•	
23x20	cylindrical domed	A	•	•	
23x20	cylindrical	-	-	-	•
24x20	cylindrical	A	•	•	•
24x22	cylindrical	A	•	•	
24x22	cylindrical R6,5	A	•	•	
24x25	cylindrical with vent	A	•	•	
24x25	cylindrical R4 with vent	A	•	•	
24,5x22	cylindrical CHF	A	•	•	
24,5x24,5	cylindrical CHF	A	•	•	
25x20	cylindrical	-	-	-	•
25x22	cylindrical CHF	A	•	•	
26x20	cylindrical	-	-	-	•
26x22	cylindrical CHF	A	•	•	

## NGS ASSEMBLY

ØxH mm	MODEL	MOULD	SU	EK	CK
18,5x20	cylindrical	C	•	•	•
19,5x20	cylindrical	C	•	•	•
20x20	cylindrical with vent	C	•	•	•
23x20	cylindrical with vent	C	•	•	•
23x22	cylindrical with vent	C	•	•	•
24,5x22	cylindrical with vent	C	•	•	•
25x22	cylindrical with vent	C	•	•	•

# BALLAST WEIGHT

Within the Decanter model it is possible to insert a ring based of charged material, to reinforce your closure weight.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

**THE RING BALLAS MODEL IS AVAILABLE FOR NGS DECANTER LINE ONLY.**



Ballast  
**HEAVYTECH 2.5**  
gr. 9

<b>class</b>
€ 225,00 <small>Kpcs</small>



Ballast  
**HEAVYTECH 6.0**  
gr. 21

<b>class</b>
€ 1.105,00 <small>Kpcs</small>

For a new charge, not available with our standard equipment, Labrenta reference.

# FINISHING

We offer a wide range of colors and finishings, in full tones or transparent, with opaque or liquid varnish, as well as the possibility to create a custom color or finishing to meet every needs.

**•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

## NEUTRAL



<b>class 7,8,9</b>	- € 215,00 <small>kgpcs</small>
<b>class 20</b>	- € 330,00 <small>kgpcs</small>
<b>moq.</b>	10.000 pcs

## COVERING MASTER



color	Black	Shiny Black	White	Yellow	Green	Red	Brown
moq. 10.000 pcs	€ 0	€ 0	€ 0	€ 0	€ 0	€ 0	€ 0

<b>Cost of custom color creation according to Pantone or Ral (including 10 pcs)</b>	€ 200,00
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For a new finishing not available with our standard equipment, Labrenta reference.

**VARNISH**  
AVAILABLE ON PLASTIC HEAD IN PS AND ABS

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



**MATT GOLD**



**MATT SILVER**



**MATT COPPER**



**SPOTTED**

class 8,9,13	
class 20	

class 8,9,13	
class 20	

class 8,9,13	
class 20	

class 8,9,13	
class 20	

Cost of making custom metallic color (including 10 pcs)	€ 200,00
---	----------

FOR VARNISHING IN NGS MODELS, CONTACT LABRENTA

**METALLIZATION**  
ONLY AVAILABLE ON PLASTIC HEADS IN ABS

For a brighter finishing choose for the metallization or the chromium plating. This covering process will help to protect the closure beyond the enrichment of the final product.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



**GOLD**



**DUCATO GOLD**



**SILVER**



**COPPER**

cost of making color custom metallic (including 10 pcs)		
production decanter NGS bicolor (metallization or varnishing)		1.000 pcs

For a new metallization, not available with our standard equipment, Labrenta reference.

# HEAD CUSTOMIZATION

The right customization choice is the product identity vehicle. Make the medal unmistakable with an embossing or debossing logo, and increase the communicational power of your brand.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



## NEUTRAL



## TAMPOGRAPHY

	1 color	2 colors	3 colors	4 colors	Color Pantone
<b>moq</b>	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
<b>clichè cost</b>					

Standard colours (black, white, brown).  
Ø max. 70mm.



## DIGITAL PRINTING (four-color process)

<b>clichè cost</b>	
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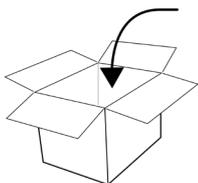


## HOT FOIL

1 color	
<b>clichè cost</b>	

One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper

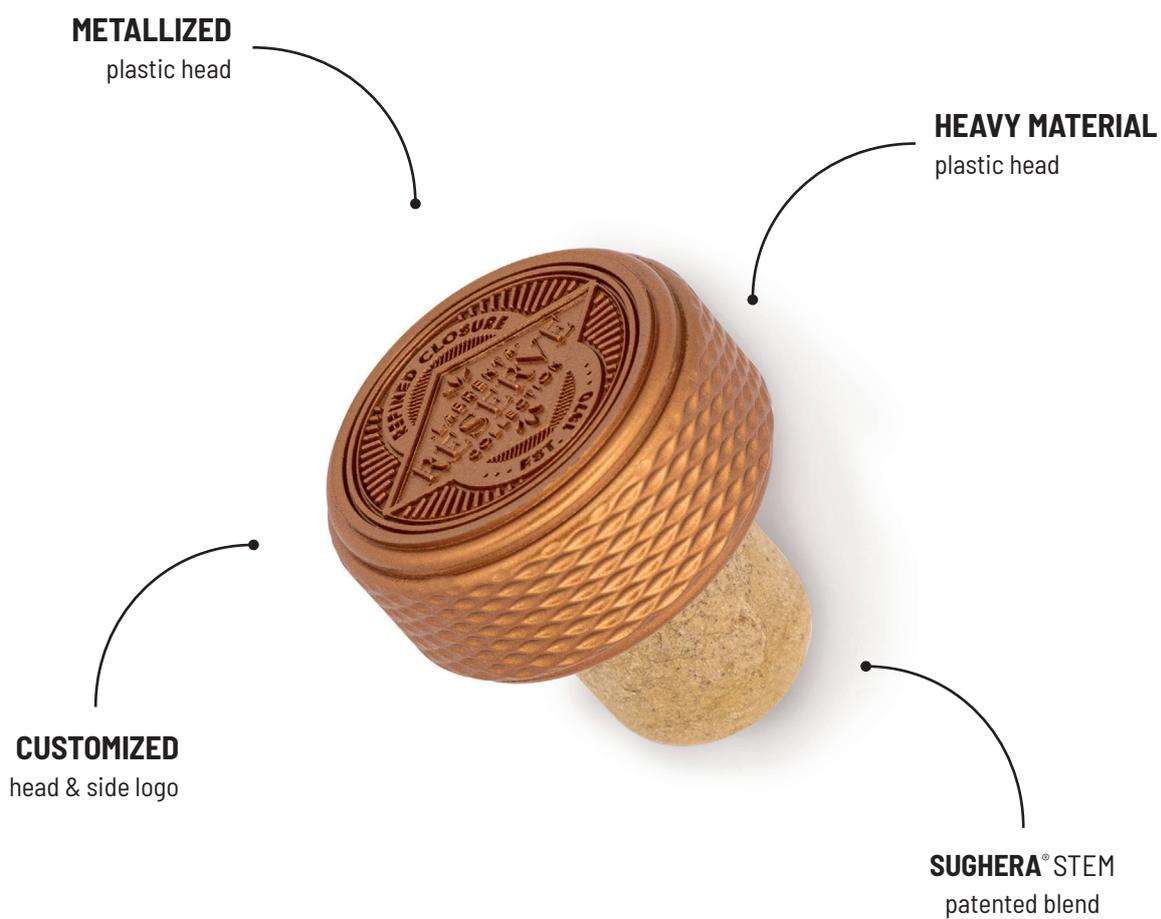
## PACKAGING



THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

For a new customization, not available with our standard equipment, Labrenta reference.

DECÒ  
**HEAVYTECH**




---

We propose an ideal standard for all our items with Sughera® stem, the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent. The head, charged with barium and metallized in copper color, will give an intense value to your closures.

# HEAVYTECH LINE

## DECÒ

The Decò line proposes two kinds of models: t-shape and gipy. It is a one-size standard, with Sughera stem. Gipy is with a capsule in threading plastic. Both models are available in 3 different variants: flat, dip or with customized logo on the head.

All the articles are proposed with Sughera® stem, with Ø up to 20,5 mm.  
For a new shape model not available with our standard equipment, Labrenta reference.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



## DECÒ

			STANDARD	SIMULATOR PCS BOX
mm	HEAVYTECH 2.0	HEAVYTECH 6.0	Ømax stem	box 40x40x40 cm
35x16			22mm	324 pcs +/- 20%

⚠ Beehive packaging with cardboard honeycomb inside.

For a new model, not available with our standard equipment, Labrenta reference.

⚠ **NOTE:** Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added.  
To have more info about, Labrenta reference.

# HEAVYTECH

T-shape Decò is available with 3 different charges of weight, injected in the plastic head. Every kind of charge affects the final overall weight of the closure.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

HEAVYTECH MODEL IS AVAILABLE WITH MAX STEM OF Ø 22 MM



**HEAVYTECH 2.0**  
gr. 29



**HEAVYTECH 6.0**  
gr. 80

For a new charge, not available with our standard equipment, Labrenta reference.

Stems are available in different shapes to better adapt to the bottleneck. The choice for the material Sughera®, Expancork or natural cork can vary depending on bottling need and the desired result.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

<b>CYLINDRICAL (*)</b>	<b>CONICAL CYLINDEL</b>	<b>CYLINDRICAL WITH VENT</b>	<b>EMULA</b>	<b>CYLINDRICAL CHF (*)</b>

## SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs



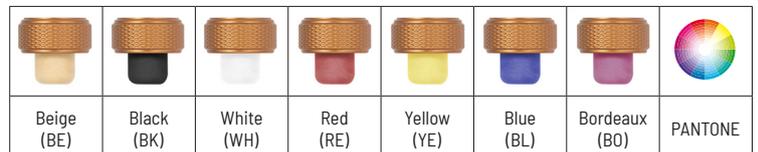
## EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs



## SUGHERO - CK (\*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

⚠ (\*\*) Feasibility checked after Validation Process.

## NGS ASSEMBLY

ØxH mm	MODEL	MOULD	SU	EK	CK
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	cylindrical with vent	A	•	•	
19x24	cylindrical with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	
19,3x24	cylindrical emula	A	•	•	
19,5x19	conical cylinder emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A	•	•	•

ØxH mm	MODELLO	STAMPO	SU	EK	CK
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•

## 4. PLASTIC

# VARNISH

For a brighter result, choose the metallization.  
This coating process will help to protect the closure as well to be an embellish for the final result of your product

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



**GOLD**



**SILVER**



**COPPER**



**SPOTTED**



Cost of making custom color to Pantone or Ral



For a new varnished, not available with our standard equipment, Labrenta reference.

For a new varnish not available with our standard equipments, Labrenta reference

# METALLIZATION

For a brighter finishing choose for the metallization or the chromium plating. This covering process will help to protect the closure beyond the enrichment of the final product.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



**COPPER**



**ANTHRACITE**

Cost of making custom color to Pantone or Ral	
---	--

For a new metallization, not available with our standard equipment, Labrenta reference.

# HEAD CUSTOMIZATION

The choice for the right customization is the vehicle for the product identity. To offer an image of elegance and care, choose for one of the different techniques offered and make your creation unique.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



## FLAT



## DIP



## TAMPOGRAPHY

	1 color	2 colors	3 colors	4 colors	Color Pantone
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

⚠ Realization only for the Flat model. The model provides for beehive packaging.



## EMBOSSING/DEBOSSING LOGO

clichè cost	
-------------	--

⚠ Predict the cost for making the cliché. The model provides for beehive packaging.



## EMBOSSING LOGO WITH HOT FOIL PRINTING

moq.	10.000 pcs
clichè cost	

⚠ feasibility to be assessed based on the type of logo. The model provides for beehive packaging. Predict the cost for making the cliché.

For a new customization, not available with our standard equipment, Labrenta reference.

## MEDAL

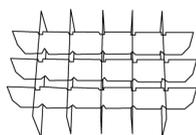
THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	CRYSTAL (with bottom + 1 color)	PVC (silver, gold, copper)	PVC (with bottom + 1 color)	LEATHER PATCH
Ø 28mm				-
costo clichè				

⚠ The model provides for beehive packaging.

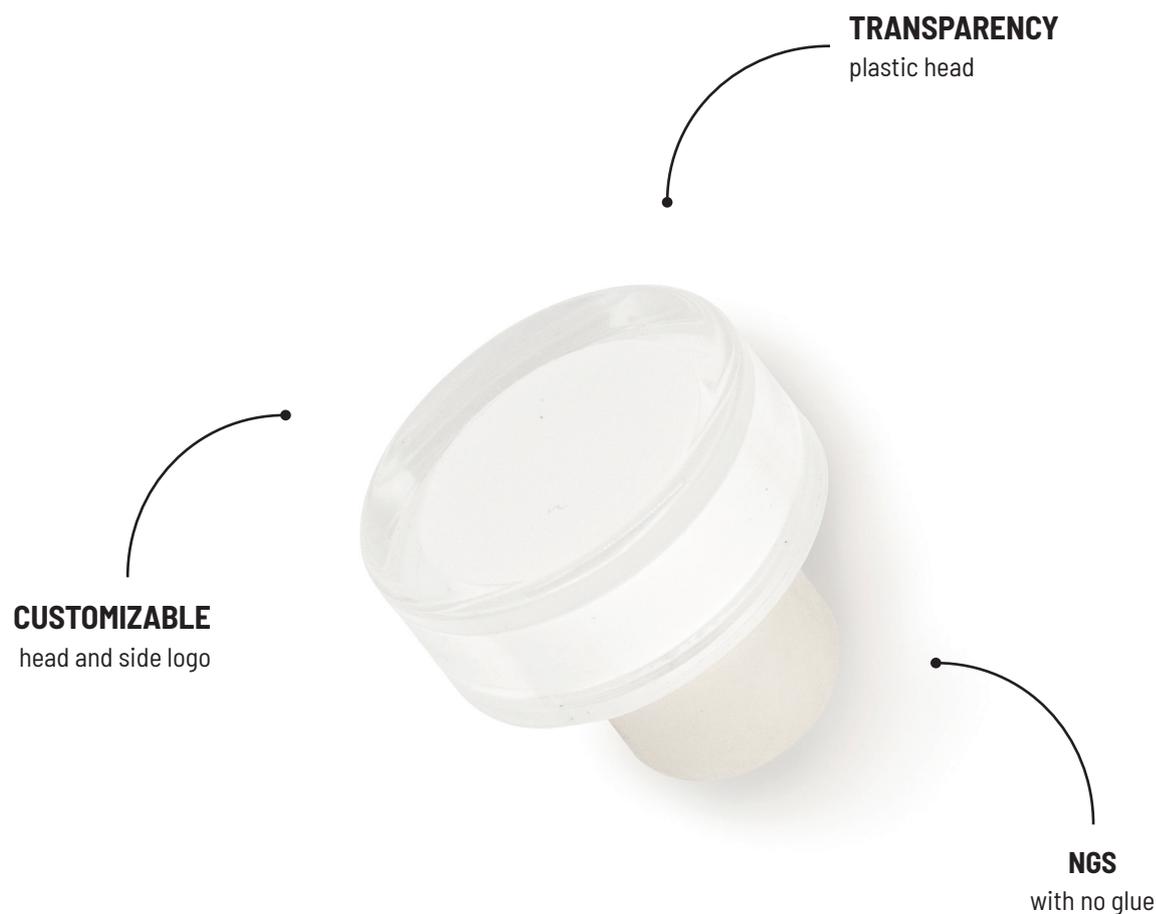
## PACKAGING



THIS TYPE OF MODEL INCLUDES BEEHIVE PACKAGING WITH CARDBOARD INSIDE.

T-SHAPE

# ALL TRANSPARENT



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An original closure, for a fresh and young touch for your packaging. The head, customizable also with a side logo, is in transparent plastic and assembled to the stem thanks to NGS technology - No Glue System.

# ALL TRANSPARENT

## ALL TRANSPARENT

All Transparent line proposes two sizes of rectangular models. The double head dimension has a double stem head, which standard is white color Expacork.

All the articles are proposed with Expacork, with  $\varnothing$  up to 20,5 mm.  
For a new shape model not available with our standard equipment, Labrenta reference.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

## ALL TRANSPARENT



mm	classe	NGS No Glue System		SIMULATOR PCS BOX
		$\varnothing$ max gambo	moq. 10.000 pcs	box 40x40x40 cm
29x15	2	22,5mm		2.250 pcs +/- 20%
34x15	5	22,5mm		1.750 pcs +/- 20%

**!** **NOTE:** Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added.  
To have more info about, Labrenta reference.

# MODEL STEM

## NGS ASSEMBLY

$\varnothing$ xH mm	MODEL	MOULD	SU	EK	CK
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	cylindrical with vent	A	•	•	
19x24	cylindrical with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	
19,3x24	cylindrical emula	A	•	•	

$\varnothing$ xH mm	MODEL	MOULD	SU	EK	CK
19,5x19	conical cylinder emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A	•	•	•
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A	•	•	

# STEM

Stems are available in different shapes to better adapt to the bottleneck.

The choice for the material Expancork, Sughera® or natural cork can vary depending on bottling need and the desired result.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

<b>CYLINDRICAL (*)</b>	<b>CONICAL CYLINDEL</b>	<b>CYLINDRICAL WITH VENT</b>	<b>EMULA</b>	<b>CYLINDRICAL CHF (*)</b>

## EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,5mm	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

## SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,5mm	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Sughera (SU)	Black (BK)	White (WH)	PANTONE

## SUGHERO - CK (\*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø22,5mm		
Waxing Treatment (**)		-

⚠ (\*\*) Feasibility checked after Validation Process.

# HEAD CUSTOMIZATION

The choice for the right customization is the vehicle for the product identity. To offer an image of elegance and care, choose for one of the different techniques offered and make your creation unique.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.  
(\* ) THE PROPOSED CUSTOMIZATION REFER TO PLASTIC HEAD AND EXPANCORK HEAD.**



## NEUTRAL



## TAMPOGRAPHY (\*)

	1 color	2 colors	3 colors	4 colors	Color Pantone
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

⚠ Standard colours (black, white, brown).  
Ø max. 70mm.



## HOT FOIL (\*)

	1 color
clichè cost	

⚠ One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper

For a new customization, not available with our standard equipment, Labrenta reference

# SIDE CUSTOMIZATION

Choose for the side finishing to privilege a different point of view and to enrich your closure with unique and unmistakable details.

**\*\* QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.  
(\* ) THE PROPOSED CUSTOMIZATION REFER TO PLASTIC HEAD AND EXPANCORK HEAD.**



**NEUTRAL**

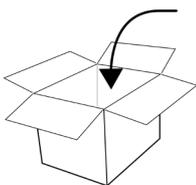


**TAMPOGRAPHY (\* )**

	1 color	Color Pantone
		
<b>moq</b>	10.000 pcs	
<b>clichè cost</b>		

 Standard colours (black, white, brown).  
Ø max. 70mm.

## PACKAGING



THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

For a new side customization, not available with our standard equipment, Labrenta reference

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T-SHAPE  
**PLASTIC**

**labrenta**