

Provide the right closure

labrenta



LEGEND

PRICE LIST

CREATE YOUR CLOSURE BY USING THESE SIMPLE STEPS

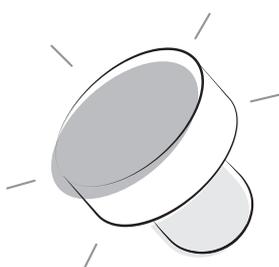
This price list is a paper configurator developed in composition steps.
Each category has a guided composition sequence which established a determined number of phases to define step by step the desired product.
Each step needs a choice. The product cost is obtained by adding the indicated amounts in every composition step.

**1.****MODEL**

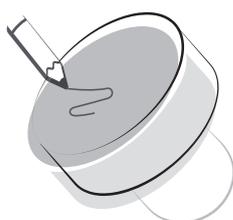
Choose the idea model for your bottle.

**2.****STEM**

Choose the stem model, the color and the size for your bottle.

**3.****FINISHING**

Choose the right closure finishing.

**4.****PERSONALIZATION**

Personalize your closure on top or on the side.

GLOSSARY

This section is thought to provide you with an explanation about some of the terms most frequently used in this catalogue. It will help you to better understand the different characteristics of the closures.

• NGS

NGS defines the innovative assembly system of the stem to the closure head that totally avoids the glue.

Thanks to 5 different ways that differ according to the technique used or the materials treated, we combine the two closures components only thanks to this technology, making them inseparable. NGS guarantees a long-lasting and safe seal because it does not require any chemicals or artificial products for its assembly. We ensure a safe product and with high performance.

• NPS

An innovative wood manufacturing process. thanks to a special treatment, the natural wood turns to a warm coloring on the whole surface, thus avoiding the artificial coloring phase (varnish) and its possible discoloration over the time. This is a sustainable technique because there is nothing artificial in its use.

• LASER LOGO

The laser technology allows to permanently engrave and personalize the surfaces, with a very high degree of details. It has different advantages: it does not lose colors, not deteriorate and it is not subject to temperature changes. Thanks to the laser we are able to create suggestive debossing effects.

• PYROGRAPHY LOGO

Incandescent marking that leaves indelible marks, a woodworking technique that recalls ancient traditions.

• PRESSED WOOD LOGO

This innovative customization can be embossing or debossing. It is obtained by a hydraulic press and without the use of paints or any other synthetic materials. In this way, the wood retains its characteristics: the colors and veining are not altered, for a pure and natural result.

The process also involves the wood shaping itself, which will allow you to create unique and original shapes for a high personality packaging.

T-SHAPE
WOOD

CREATE YOUR T-SHAPE



1. CHOOSE THE MODEL

CHOOSE THE STEM **2.**



3. WOOD ESSENCE

HEAD MANUFACTURING **4.**



5. WOOD PAINTING

HEAD CUSTOMIZATION **6.**



7. SIDE CUSTOMIZATION

RECTANGULAR T-SHAPE

WOOD

BEECH WOOD
natural



SUGHERA® STEM
patented blend

We propose an ideal closure standard for all our items with Sughera® stem the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent.

MODELS
STANDARD

ESSENTIAL NEW



R0 DOUBLE



TAPER



CAPITAL



REVERSE

CLASSICS



R2



R2 DOUBLE



RIBS



R5



DOME



BOLD



RUM



GIOVE



T-HIDE



GLOBE



BARREL

STANDARD MODEL

Wood is nature and tradition but also originality: it is very appropriate for different customizations techniques. Choose from the different options available to create your closure with us and give it an image of elegance and attention to detail.

ESSENTIAL NEW

All the articles are proposed with beech wood head and Sughera® stem, with Ø up to 20,5 mm.

If the NGS mold is not indicated, add the equipment cost for the mold realization.

For a new shape model not available with our standard equipment, Labrenta reference.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



RØ DOUBLE PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x13	2	30-50	23mm		20mm	A-E-F-J		2.350 pcs +/- 20%
34x15	5	30-50	28mm		25mm	A-E-F-J		1.750 pcs +/- 20%
48x18	9	90-60	42mm		39mm	A-E-F-J		900 pcs +/- 20%



TAPER PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x13	2	30-50	23mm		20mm	-		2.350 pcs +/- 20%
34x15	5	30-50	28mm		25mm	-		1.750 pcs +/- 20%
48x18	9	90-60	42mm		39mm	-		900 pcs +/- 20%



CAPITAL PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x15	2	30-50	23mm		20mm	A-E-F-J		2.150 pcs +/- 20%
34x17	6	30-50	28mm		25mm	A-E-F-J		1.600 pcs +/- 20%
48x20	9	90-60	42mm		39mm	A-E-F-J		850 pcs +/- 20%

NOTE: Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added. To have more info about, Labrenta reference.

REVERSE PATENTED MODEL



			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x13	2	30-50	23mm		20mm	A-E-F-J		2.350 pcs +/- 20%
34x15	5	30-50	28mm		25mm	A-E-F-J		1.750 pcs +/- 20%
48x18	9	90-60	42mm		39mm	A-E-F-J		900 pcs +/- 20%

CLASSICS



R2

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
28X10	1	30-50	22mm		19mm	A		2.750 pcs +/- 20%
28x13	2	30-50	22mm		19mm	-		2.400 pcs +/- 20%
29x13	2	30-50	23mm		20mm	A-E-F-J		2.350 pcs +/- 20%
29x15	2	30-50	23mm		20mm	A-E-F-J		2.150 pcs +/- 20%
29x19	3	30-50	23mm		20mm	A		1.850 pcs +/- 20%
30x15	2	30-50	24mm		21mm	A		2.050 pcs +/- 20%
34x14	5	30-50	28mm		25mm	A-E-F-J		1.850 pcs +/- 20%
40x15	8	55-50	34mm		31mm	A-E-F-J		1.400 pcs +/- 20%
40x20	9	55-50	34mm		31mm	-		1.110 pcs +/- 20%



R2 DOUBLE

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x12	1	30-50	23mm		20mm	A		2.450 pcs +/- 20%
34x14	5	30-50	28mm		25mm	A-E-F-J		1.850 pcs +/- 20%
36x27	10	55-50	30mm		27mm	-		1.050 pcs +/- 20%



RIBS

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
28x10	1	30-50	22mm		19mm	A		2.750 pcs +/- 20%
28x13	2	30-50	22mm		19mm	-		2.400 pcs +/- 20%
29x13	2	30-50	23mm		20mm	A-E-F-J		2.350 pcs +/- 20%
29x15	2	30-50	23mm		20mm	A-E-F-J		2.150 pcs +/- 20%
30x10	1	30-50	24mm		21mm	-		2.600 pcs +/- 20%
34x20	6	55-50	28mm		25mm	A-E-F-J		1.450 pcs +/- 20%



R5

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
20x10	1	55-50	14mm		11mm	-		3.650 pcs +/- 20%
22x10	1	55-50	16mm		13mm	-		3.400 pcs +/- 20%
24x10	1	55-50	18mm		15mm	-		3.200 pcs +/- 20%
26x10	1	55-50	20mm		17mm	-		2.950 pcs +/- 20%
28x10	1	30-50	22mm		19mm	A		2.750 pcs +/- 20%
30x10	1	30-50	24mm		21mm	-		2.600 pcs +/- 20%
32x10	1	30-50	26mm		23mm	-		2.400 pcs +/- 20%
40x12	7	55-50	30mm		31mm	-		1.650 pcs +/- 20%
47x18	9	90-50	32mm		38mm	-		950 pcs +/- 20%



BOLD

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
29x13	2	55-50	23mm		20mm	A-E-F-J		2.950 pcs +/- 20%
34x13	5	55-50	28mm		25mm	A-E-F-J		1.900 pcs +/- 20%



RUM

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
32x14	2	55-50	26mm		23mm	E		2.000 pcs +/- 20%
34x14	5	55-50	28mm		25mm	A		1.850 pcs +/- 20%
36x14	5	55-50	30mm		27mm	-		1.700 pcs +/- 20%



GIOVE

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
34x13	5	55-50	19mm		21mm	-		1.900 pcs +/- 20%
38x15	5	55-50	23mm		24mm	-		1.500 pcs +/- 20%

For a new model, not available with our standard equipment, Labrenta reference.

OTHER SHAPES

For more information, Labrenta reference.

All the articles are proposed with beech wood head, transparent matt varnish and Sughera stem with Ø up to 20,5 mm.



DOME



T-HIDE



GLOBE



BARREL

Realization of a new wooden head shape (including sampling of 3 pcs)	moq. 10.000 pcs	
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NOTE: Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added.
To have more info about, Labrenta reference.

STEMS

Stems are available in different shapes to better adapt to the bottleneck. The choice for the material Sughera®, Expancork, natural cork or yellow wash cork can vary depending on bottling need and the desired result.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

CYLINDRICAL (*)	CONICAL CYLINDEL	CYLINDRICAL WITH VENT	EMULA	CYLINDRICAL CHF (*)

SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs
New series "carry-head" NGS			40.000 pcs
New NGS series ("carry-head" + stem)			40.000 pcs

Sughera (SU)	Black (BK)	White (WH)	PANTONE

EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs
New series "carry-head" NGS			40.000 pcs
New NGS series ("carry-head" + stem)			40.000 pcs

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

SUGHERO - CK (*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

⚠ (**) Feasibility checked after Validation Process.

ØxH mm	MODEL	MOULD	SU	EK	CK
10x13	cylindrical	A	•	•	
10x14	cylindrical	A	•	•	
11x11	cylindrical	A	•	•	
11x16	cylindrical R1	A	•	•	
11x16	cylindrical	-	-	-	•
11,5x16	cylindrical R1	A	•	•	
12x16	cylindrical	A	•	•	•
12x16	cylindrical R1	A	•	•	
13x14	cylindrical	A	•	•	
13x16	conical cylinder	A	•	•	
13x16	cylindrical	-	-	-	•
14x16	cylindrical	A	•	•	•
14x16	conical cylinder	A	•	•	
15x16	cylindrical	A	•	•	•
15x16	conical cylinder	A	•	•	
15,5x20	cylindrical	A	•	•	
16x16	conical cylinder	A	•	•	
16x20	cylindrical	-	-	-	•
16,5x16	conical cylinder	A	•	•	
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	cylindrical with vent	A	•	•	
19x20	cylindrical with vent R5,5	E	•	•	
19x24	cylindrical with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	
19,3x24	cylindrical emula	A	•	•	
19,5x19	conical cylinder emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A-E	•	•	•

ØxH mm	MODEL	MOULD	SU	EK	CK
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x20	cylindrical with vent	F	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A-E	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A-F	•	•	
22,5x22	cylindrical	E	•	•	
22,6x21	cylindrical emula	A	•	•	
22,8x20	cylindrical	A	•	•	
22,8x22	cylindrical with vent	A	•	•	
23x18	cylindrical with vent	A-F	•	•	
23x20	domed cylindrical	A	•	•	
23x20	cylindrical with vent	F	•	•	
23x20	cylindrical	-	-	-	•
23x25	cylindrical	F	•	•	
24x20	cylindrical	A	•	•	•
24x22	cylindrical	A	•	•	
24x22	cylindrical R6,5	A	•	•	
24x25	cylindrical with vent	A	•	•	
24x25	cylindrical R4 with vent	A	•	•	
24,5x19,5	cylindrical emula	E	•	•	
24,5x22	cylindrical CHF	A	•	•	
24,5x24,5	cylindrical CHF	A	•	•	
25x20	cylindrical	-	-	-	•
25x22	cylindrical CHF	A	•	•	
26x18	cylindrical with vent	J	•	•	
26x20	cylindrical	-	-	-	•
26x22	cylindrical CHF	A	•	•	
30x25	cylindrical	F	•	•	
30,4x25	cylindrical R8	F	•	•	

ESSENCES

Beyond the beech wood we propose different kind of essences, from the most classic to the tropical and uncommon ones, to give your closure and eccentric and distinctive personality.

•• QUANTITIES REFER TO 10.000 PIECES MQQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



STANDARD BEECH

class	
surcharge € Kpcs	



HORNBEAM

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



ASH

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



DURMAST

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



BAMBOO

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



BAMBOO ZEBRA

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										

NPS NO PAINT SYSTEM



NATURAL SHADES
Beech wood available
in 3 natural shades



NO PAINT
Without any kind
of varnish



SUSTAINABLE
Just natural wood
without any addition

•• QUANTITIES REFER TO 10.000 PIECES M00, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



BEECH WOOD NPS 25

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



BEECH WOOD NPS 50

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										



BEECH WOOD NPS 75

class	1	2	3	4	5	6	7	8	9	10
surcharge € Kpcs										

3. WOOD

OTHER ESSENCES

For more information, Labrenta reference.



OLIVE TREE



ZEBRA WOOD



PADOUK



AMARANTH

MANUFACTURING

The head groove or the hole to apply a seal are just a couple of the different wood manufacturing. Choose for the best for your needs.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



STANDARD FINISHING



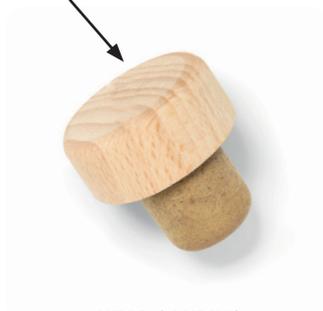
**STRAIGHT GROOVE
2X2 mm**



**45° GROOVE
ON BOTH HEAD SIZE**



**THROUGH HOLE
STANDARD 3 mm**



**HEAD SANDING
(Ø<48,5) ONLY ON FLAT HEAD**



SIDE MANUFACTURING



Extra cost for bore heads that carry the thickness of the wood on the wall <3,00 mm	€ 12,50 _{KPCS}
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For a new process, not available with our standard equipment, Labrenta reference.

VARNISH

The different varnish techniques give distinctive colours and effects to your closure, for an original and unique valorization.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



**NATURAL
(NOT VARNISH)**

class	1-5	6 -10
natural		



**SIFTER
(TRANSPARENT)**

class	1-5	6 -10
glossy		
matt		



SIFTER

classe	1-5	6 -10
white		
black		
brown 1		
brown 2		
honey		
glossy black		
matt black		



SPRAY (*)

class	1-5	6 -10
glossy		
matt		



COVERING SPRAY

class	1-5	6 -10
glossy		
matt		



CRACK

class 1-10
For more information, reference Labrenta.

COLOR	moq.
Pantone custom color	10.000 pcs

(*) FOR A BETTER PERFORMANCE WE SUGGEST THE USE OF HORNBEAM WOOD (SEE ESSENCES) AND HEAD SANDING (SEE MANUFACTURING).
For a new varnish, not available with our standard equipment, Labrenta reference.

PERSONALIZATION

WOOD

PRINT



TAMOGRAPHY



DIGITAL PRINTING



HOT FOIL

ENGRAVING



LASER LOGO



PYROGRAPHY



PRESSED
WOOD LOGO

MEDAL



DOME



EMBOSSD DOME
1 COLOR



EMBOSSD DOME
2 COLORS



LEATHER PATCH

MEDAL
ZAMAK



OLD BRASS

MEDAGLIA
SLICED



SHINY



OLD

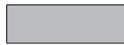
HEAD CUSTOMIZATION

The choice for the right customization is the vehicle for the product identity. To offer an image of elegance and care, choose for one of the different techniques offered and make your creation unique.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NEUTRAL



TAMPOGRAPHY

	1 color	2 colors	3 colors	4 colors	Color Pantone
class 1-6					
class 7-10					
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

⚠ Standard colours (black, white, brown).
Ø max. 70mm.



DIGITAL PRINTING (four-color process)

	class 1-3	class 4-6	class 7-9
clichè cost			



HOT FOIL

	class 1-6	class 7-10
clichè cost		

⚠ One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper



LASER LOGO

	class 1-3	class 4-6	class 7-10
clichè cost			

⚠ Cost based on a max coverage of 20%

For a new customization, not available with our standard equipment, Labrenta reference.



PYROGRAPHY

	class 1-6	class 7-10
Minimum head height 13mm		
clichè cost		



PRESSED WOOD LOGO

	class 1-6	class 7-10
moq	20.000 pcs	20.000 pcs
clichè cost		

⚠ Check the feasibility of customization based on the model chosen.

MEDAL

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	DOME (with bottom + 1 color)	EMBOSSED DOME (color silver, gold, copper)	EMBOSSED DOME (bottom + 1 color)	LEATHER PATCH
Ø 28mm				-
Ø 30mm				
clichè cost				

MEDAL ZAMAK

DIE-CASTING. FOR OTHER FINISHINGS, LABRENTA REFERENCE.

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	old brass	old copper	old silver	silver
Ø 25mm				
Ø 30mm				
clichè cost				

MEDAL SLICED

SPHERICAL CAP. FOR OTHER FINISHINGS, LABRENTA REFERENCE.

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	shiny silver	old silver	shiny copper	old copper	shiny brass	old brass
Ø20 mm						
Ø28 mm						
Ø30 mm						
clichè cost						

SIDE CUSTOMIZATION

Choose for the side finishing to privilege a different point of view and to enrich your closure with unique and unmistakable details.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NEUTRAL

price list



TAMPOGRAPHY

	class 1-6	Color Pantone
1 color		
clichè cost		

⚠ Standard colours (black, white, brown).
Min. height 10mm



LASER LOGO

Laser logo	
clichè cost	

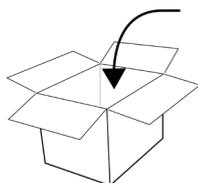


SIDE LEATHER PATCH

PVC Ø 48mm e Ø 58mm	
LEATHER PATCH Ø 48mm	
LEATHER PATCH Ø 48mm - with flag	
LEATHER PATCH Ø 58mm	
clichè cost	

⚠ For feasibility check, reference labrenta.

PACKAGING

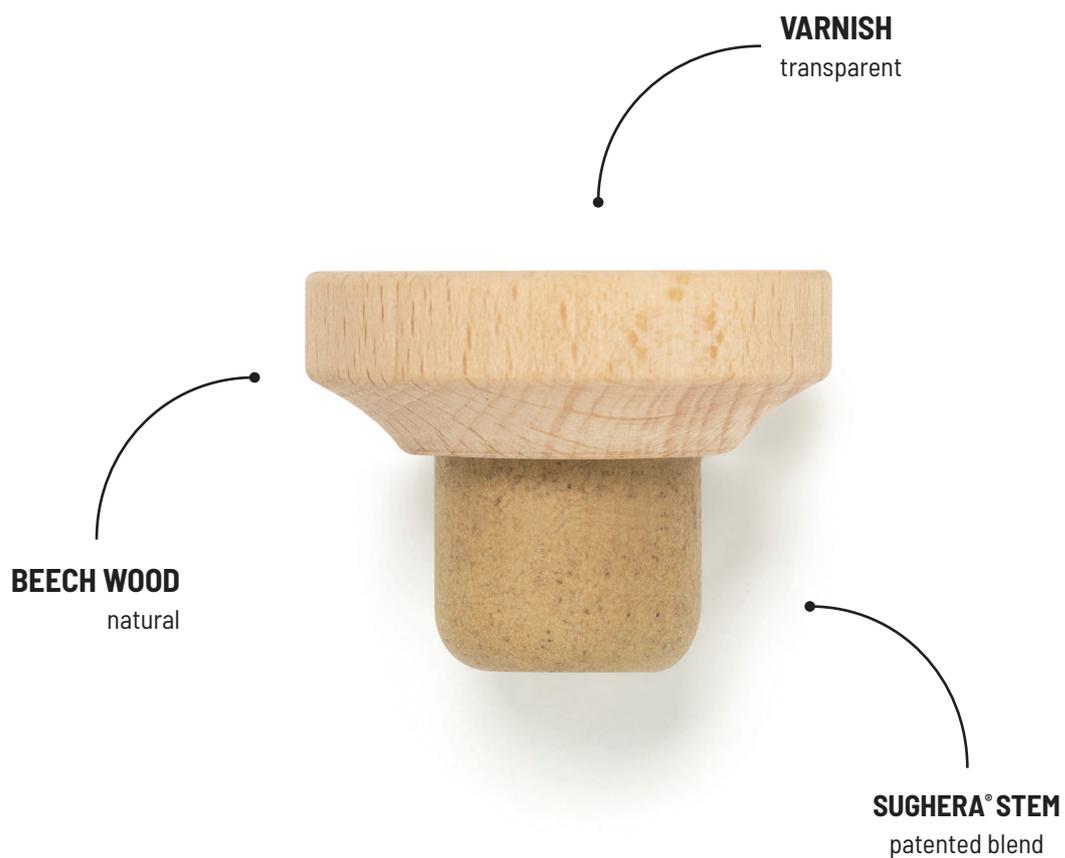


THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

For a new side customization, not available with our standard equipment, Labrenta reference.

T-SHAPE DECANTER

WOOD



We propose an ideal closure standard for all our items: beech wood head with opaque transparent varnish for a nice touch feeling. We suggest Sughera® stem, the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent.

MODELS

DECANTER LINE

DECANTER NEW



MARSEILLES



BORDEAUX



NICE



PARIS



LYON

CLASSICS



DECANTER



ECLIPSE



ARMAGNAC

DECANTER LINE

The unmistakable Decanter, with its particular shapes, is available in different customizable profiles, to give a spontaneous touch to your products.

DECANTER NEW

All the items are proposed with beechwood head, with opaque transparent varnish and Sughera® stem with Ø until 20,5 mm.
If not indicated NGS mold, add equipment cost per the mold realization.
For a new shape model not available with our standard equipment, Labrenta reference.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



MARSEILLES

PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x16	8	90-110	24mm		24mm	-		1.000 pcs +/- 20%
58x16	10	90-110	34mm		32mm	-		750 pcs +/- 20%



BORDEAUX

PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x16	8	90-110	24mm		24mm	-		1.000 pcs +/- 20%
58x16	10	90-110	34mm		32mm	-		750 pcs +/- 20%



NICE

PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x15	8	90-110	24mm		24mm	-		1.050 pcs +/- 20%
58x15	10	90-110	34mm		32mm	-		800 pcs +/- 20%



PARIS (*)

PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x19	9	90-110	24mm		24mm	-		850 pcs +/- 20%
58x19	10	90-110	34mm		32mm	-		650 pcs +/- 20%

⚠️ (*) only beech wood available.



LYON
PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x18	9	90-110	24mm		24mm	-		900 pcs +/- 20%
58x18	10	90-110	34mm		32mm	-		650 pcs +/- 20%

CLASSICS



DECANTER
PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x17	9	90-110	28mm		30mm	-		950 pcs +/- 20%



ECLIPSE
PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
40x12	7	90-110	29mm		31mm	-		1.650 pcs +/- 20%



ARMAGNAC
PATENTED MODEL

			STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
mm	class	ass.	Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
48x26	10	90-110	27mm		28mm	-		650 pcs +/- 20%

NOTE: Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added. To have more info about, Labrenta reference.

STEMS

Stems are available in different shapes to better adapt to the bottleneck.

The choice for the material Sughera®, Expancork, natural cork or yellow wash cork can vary depending on bottling need and the desired result.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

CYLINDRICAL (*)	CONICAL CYLINDEL	CYLINDRICAL WITH VENT	EMULA	CYLINDRICAL CHF (*)

SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs
New series "carry-head" NGS			40.000 pcs
New NGS series ("carry-head" + stem)			40.000 pcs

Sughera (SU)	Black (BK)	White (WH)	PANTONE

EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs
New series "carry-head" NGS			40.000 pcs
New NGS series ("carry-head" + stem)			40.000 pcs

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

SUGHERO - CK (*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

⚠ (**) Feasibility checked after Validation Process.

ØxH mm	MODEL	MOULD	SU	EK	CK
10x13	cylindrical	A	•	•	
10x14	cylindrical	A	•	•	
11x11	cylindrical	A	•	•	
11x16	cylindrical R1	A	•	•	
11x16	cylindrical	-	-	-	•
11,5x16	cylindrical R1	A	•	•	
12x16	cylindrical	A	•	•	•
12x16	cylindrical R1	A	•	•	
13x14	cylindrical	A	•	•	
13x16	conical cylinder	A	•	•	
13x16	cylindrical	-	-	-	•
14x16	cylindrical	A	•	•	•
14x16	conical cylinder	A	•	•	
15x16	cylindrical	A	•	•	•
15x16	conical cylinder	A	•	•	
15,5x20	cylindrical	A	•	•	
16x16	conical cylinder	A	•	•	
16x20	cylindrical	-	-	-	•
16,5x16	conical cylinder	A	•	•	
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	cylindrical with vent	A	•	•	
19x20	cylindrical with vent R5,5	E	•	•	
19x24	cylindrical with vent	A	•	•	
19,3x20	cylindrical emula	A	•	•	
19,3x24	cylindrical emula	A	•	•	
19,5x19	conical cylinder emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A-E	•	•	•

ØxH mm	MODEL	MOULD	SU	EK	CK
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x20	cylindrical with vent	F	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A-E	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A-F	•	•	
22,5x22	cylindrical	E	•	•	
22,6x21	cylindrical emula	A	•	•	
22,8x20	cylindrical	A	•	•	
22,8x22	cylindrical with vent	A	•	•	
23x18	cylindrical with vent	A-F	•	•	
23x20	domed cylindrical	A	•	•	
23x20	cylindrical with vent	F	•	•	
23x20	cylindrical	-	-	-	•
23x25	cylindrical	F	•	•	
24x20	cylindrical	A	•	•	•
24x22	cylindrical	A	•	•	
24x22	cylindrical R6,5	A	•	•	
24x25	cylindrical with vent	A	•	•	
24x25	cylindrical R4 with vent	A	•	•	
24,5x19,5	cylindrical emula	E	•	•	
24,5x22	cylindrical CHF	A	•	•	
24,5x24,5	cylindrical CHF	A	•	•	
25x20	cylindrical	-	-	-	•
25x22	cylindrical CHF	A	•	•	
26x18	cylindrical with vent	J	•	•	
26x20	cylindrical	-	-	-	•
26x22	cylindrical CHF	A	•	•	
30x25	cylindrical	F	•	•	
30,4x25	cylindrical R8	F	•	•	

ESSENCES

Beyond the beechwood we propose different kind of essences, from the most classic to the tropical and uncommon ones, to give your closure and eccentric and distinctive personality.



STANDARD BEECH WOOD

class	
surcharge € _{KPCS}	



HORNBEAM

class	7	8	9	10
surcharge € _{KPCS}				



ASH

class	7	8	9	10
surcharge € _{KPCS}				



DURMAST

class	7	8	9	10
surcharge € _{KPCS}				

NPS NO PAINT SYSTEM



NATURAL SHADES
Beech wood available
in 3 natural shades



NO PAINT
Without any kind
of varnish



SUSTAINABLE
Just natural wood
without any addition



BEECH WOOD NPS 25

class	surcharge € Kpcs
7	
8	
9	
10	



BEECH WOOD NPS 50

class	surcharge € Kpcs
7	
8	
9	
10	



BEECH WOOD NPS 75

class	surcharge € Kpcs
7	
8	
9	
10	

3. WOOD

OTHER ESSENCES

For more information, Labrenta reference.



OLIVE TREE



BAMBOO



BAMBOO ZEBRA



ZEBRA WOOD



PADOUK



AMARANTH

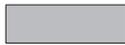
MANUFACTURING

The head groove or the hole to apply a seal are just a couple of the different wood manufacturing. Choose for the best for your needs.

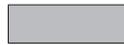
**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



STANDARD FINISHING



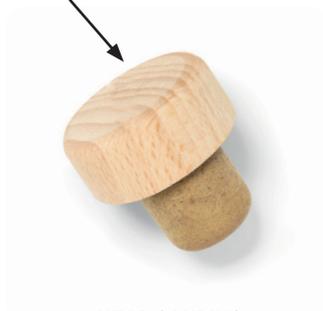
**STRAIGHT GROOVE
2X2 mm**



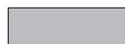
**45° GROOVE
ON BOTH HEAD SIZE**



**THROUGH HOLE
STANDARD 3 mm**



**HEAD SANDING
(Ø<48,5) ONLY ON FLAT HEAD**



SIDE MANUFACTURING



! Check the feasibility of the processing based on the model chosen.

Extra cost for bore heads that carry the thickness of the wood on the wall <3,00 mm

€ 12,50 _{KPCS}

For a new process, not available with our standard equipment, Labrenta reference.

VARNISH

The different varnish techniques give distinctive colours and effects to your closure, for an original and unique valorization.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



**NATURAL
(NOT VARNISH)**

class	7-9	10
natural		



**SIFTER
(TRANSPARENT)**

class	7-9	10
glossy		
matt		



SIFTER

class	7-9	10
white		
black		
brown 1		
brown 2		
honey		



SPRAY (*)

class	7-9	10
glossy		
matt		



COVERING SPRAY

class	7-9	10
glossy		
matt		



CRACK

classe 7-10
For more information, reference Labrenta.

COLOR		moq.
Pantone custom color		10.000 pcs

(*) FOR A BETTER PERFORMANCE WE SUGGEST THE USE OF HORNBEAM WOOD (SEE ESSENCES) AND HEAD SANDING (SEE MANUFACTURING).
For a new varnish, not available with our standard equipment, Labrenta reference.

PERSONALIZATION

WOOD

PRINT



TAMOGRAPHY



DIGITAL PRINTING



HOT FOIL

ENGRAVING



LASER LOGO



PYROGRAPHY



PRESSED
WOOD LOGO

MEDAL



DOME



EMBOSSED DOME
1 COLOR



EMBOSSED DOME
2 COLORS



LEATHER PATCH

MEDAL
ZAMAK



OLD BRASS

MEDAGLIA
SLICED



SHINY



OLD

HEAD CUSTOMIZATION

The choice for the right customization is the vehicle for the product identity. To offer an image of elegance and care, choose for one of the different techniques offered and make your creation unique.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NEUTRAL



TAMPOGRAPHY

	1 color	2 colors	3 colors	4 colors	Color Pantone
class 7-10					
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

! Standard colours (black, white, brown).
Ø max. 70mm.



DIGITAL PRINTING (four-color process)

	class 7-10
clichè cost	



HOT FOIL

	class 7-10
clichè cost	

! One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper



LASER LOGO

	class 7-10
clichè cost	

! Cost based on a max coverage of 20%

For a new customization, not available with our standard equipment, Labrenta reference.



PYROGRAPHY

	classe 7-10	
Minimum head height 13mm		
clichè cost		



PRESSED WOOD LOGO

	class 1-6	class 7-10
moq	20.000 pcs	20.000 pcs
clichè cost		

⚠ Check the feasibility of customization based on the model chosen.

MEDAL

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	DOME (with bottom + 1 color)	EMBOSSED DOME (color silver, gold, copper)	EMBOSSED DOME (bottom + 1 color)	LEATHER PATCH
Ø 28mm				-
Ø 30mm				
clichè cost				

MEDAL ZAMAK

DIE-CASTING. FOR OTHER FINISHINGS, LABRENTA REFERENCE.

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	old brass	old copper	old silver	silver
Ø 25mm				
Ø 30mm				
clichè cost				

MEDAL SLICED

SPHERICAL CAP. FOR OTHER FINISHINGS, LABRENTA REFERENCE.

THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



	shiny silver	old silver	shiny copper	old copper	shiny brass	old brass
Ø20 mm						
Ø28 mm						
Ø30 mm						
clichè cost						

SIDE CUSTOMIZATION

Choose for the side finishing to privilege a different point of view and to enrich your closure with unique and unmistakable details.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NEUTRAL



TAMPOGRAPHY

	classe 7-10	Color Pantone
1 color		
clichè cost		

⚠ Standard colours (black, white, brown).
Min. height 10mm



LASER LOGO

Laser logo	
clichè cost	

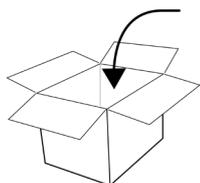


SIDE LEATHER PATCH

PVC Ø 48mm e Ø 58mm	
LEATHER PATCH Ø 48mm	
LEATHER PATCH Ø 48mm - with flag	
LEATHER PATCH Ø 58mm	
clichè cost	

⚠ For feasibility check, reference labrenta.

PACKAGING



THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

For a new side customization, not available with our standard equipment, Labrenta reference.

WOOD

GLADIATOR

CUSTOMIZABLE
head logo

MEDAL SLICED
various finishes



SUGHERA® STEM
patented blend

VARNISH
transparent

The t-shape gladiator has the aim to propose an aesthetically pleasing closure beyond its functionality. The noble natural wood and the essences, together with an extreme attention to details, allow to enrich every side of the closure. We propose an ideal standard with the beech wood head, transparent opaque varnish with brass medal application and Sughera® stem.

MODELS

The most natural material, the wood, meets a precious medal to create an original and creative closure. Choose the model that best fits your needs and enhance your packaging in a unique way.

We propose the Gladiator with beech wood head, transparent opaque varnish, brass medak and Sughera® stem until Ø 20,5 mm. For a new shape not available with our standard equipment, Labrenta reference.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



GLADIATOR - OLD BRASS MEDAL

mm	class	ass.	STANDARD		NGS - No Glue System			SIMULATOR PCS BOX
			Ømax stem	moq. 10.000 pcs	Ømax stem	mold	moq. 10.000 pcs	box 40x40x40 cm
28x13	2	30-50	22mm		19mm	-		2.400 pcs +/- 20%
30x13	2	30-50	24mm		21mm	-		2.250 pcs +/- 20%

! NOTE: Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added. To have more info about, Labrenta reference.

STEMS

Stems are available in different shapes to better adapt to the bottleneck. The choice for the material Sughera®, Expancork, natural cork or yellow wash cork can vary depending on bottling need and the desired result.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**

CYLINDRICAL (*)	CONICAL CYLINDEL	CYLINDRICAL WITH VENT	EMULA	CYLINDRICAL CHF (*)

SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series			40.000 pcs
New series "carry-head" NGS			40.000 pcs
New NGS series ("carry-head" + stem)			40.000 pcs

Sughera (SU)	Black (BK)	White (WH)	PANTONE

EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES	moq.
New stems series	€ 350,00	€ 1800,00	40.000 pcs
New series "carry-head" NGS	€ 350,00	€ 1800,00	40.000 pcs
New NGS series ("carry-head" + stem)	€ 350,00	€ 3500,00	40.000 pcs

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

SUGHERO - CK (*)



	NATURAL	YELLOW WASH
Stems from Ø11 to Ø20mm		
Stems from Ø21 to Ø24mm		
Stems from Ø25 to Ø26mm		
Waxing Treatment (**)		-

! (**) Feasibility checked after Validation Process.

ØxH mm	MODEL	MOULD	SU	EK	CK
10x13	cylindrical	A	•	•	
10x14	cylindrical	A	•	•	
11x11	cylindrical	A	•	•	
11x16	cylindrical R1	A	•	•	
11x16	cylindrical	-	-	-	•
11,5x16	cylindrical R1	A	•	•	
12x16	cylindrical	A	•	•	•
12x16	cylindrical R1	A	•	•	
13x14	cylindrical	A	•	•	
13x16	conical cylinder	A	•	•	
13x16	cylindrical	-	-	-	•
14x16	cylindrical	A	•	•	•
14x16	conical cylinder	A	•	•	
15x16	cylindrical	A	•	•	•
15x16	conical cylinder	A	•	•	
15,5x20	cylindrical	A	•	•	
16x16	conical cylinder	A	•	•	
16x20	cylindrical	-	-	-	•
16,5x16	conical cylinder	A	•	•	
17x20	cylindrical	A	•	•	•
17x16	conical cylinder	A	•	•	
17,5x20	cylindrical R5	A	•	•	
18x20	cylindrical	A	•	•	•
18,1-17,7x19	conical cylinder with CHF, emula	A	•	•	
18,5x20	cylindrical	A	•	•	•
18,5x20	cylindrical with vent	A	•	•	
19x13,4	cylindrical R3,5	A	•	•	
19x16	cylindrical with vent	A	•	•	
19x18	cylindrical	A	•	•	
19x20	cylindrical	A	•	•	•
19x20	conical cylinder	A	•	•	
19x20	cylindrical with vent	A	•	•	
19x20	cylindrical with vent R5,5	E	•	•	
19x24	cylindrical with vent	A	•	•	

ØxH mm	MODEL	MOULD	SU	EK	CK
19,3x20	cylindrical emula	A	•	•	
19,3x24	cylindrical emula	A	•	•	
19,5x19	conical cylinder emula	A	•	•	
19,5x19,5	cylindrical emula	A	•	•	
19,5x20	cylindrical	A-E	•	•	•
19,5x20	conical cylinder	A	•	•	
19,5x20	cylindrical with support from 25	A	•	•	
19,5x20	cylindrical with vent	F	•	•	
19,5x21	cylindrical with vent	A	•	•	
19,5x22	conical bullet cylinder R5 with vent	A	•	•	
19,6x23,1	cylindrical R6 with vent	A	•	•	
20x20	cylindrical	A-E	•	•	•
20,4x18	cylindrical with vent	A	•	•	
20x21,5	cylindrical R2	A	•	•	
21x20	cylindrical	-	-	-	•
21,5x20	cylindrical R6	A	•	•	
21,5x20	conical cylinder with vent	A	•	•	
22x20	cylindrical	A	•	•	•
22,5x21,8	cylindrical R6	A-F	•	•	
22,5x22	cylindrical	E	•	•	
22,6x21	cylindrical emula	A	•	•	
22,8x20	cylindrical	A	•	•	
22,8x22	cylindrical with vent	A	•	•	
23x18	cylindrical with vent	A-F	•	•	
23x20	domed cylindrical	A	•	•	
23x20	cylindrical with vent	F	•	•	
23x20	cylindrical	-	-	-	•
23x25	cylindrical	F	•	•	
24x20	cylindrical	A	•	•	•
24x22	cylindrical	A	•	•	
24x22	cylindrical R6,5	A	•	•	
24x25	cylindrical with vent	A	•	•	
24x25	cylindrical R4 with vent	A	•	•	

ESSENCES

Beyond the beech wood we propose different kind of essences, from the most classic to the tropical and uncommon ones, to give your closure and eccentric and distinctive personality.



STANDARD BEECH WOOD

class	
surcharge € <small>Kpcs</small>	



HORNBEAM

class	2
surcharge € <small>Kpcs</small>	



ASH

class	2
surcharge € <small>Kpcs</small>	



DURMAST

class	2
surcharge € <small>Kpcs</small>	



BAMBOO

class	2
surcharge € <small>Kpcs</small>	



BAMBOO ZEBRA

class	2
surcharge € <small>Kpcs</small>	

NPS NO PAINT SYSTEM



NATURAL SHADES
Beech wood available
in 3 natural shades



NO PAINT
Without any kind
of varnish



SUSTAINABLE
Just natural wood
without any addition



BEECH WOOD NPS 25

class	2
surcharge € Kpcs	



BEECH WOOD NPS 50

class	2
surcharge € Kpcs	



BEECH WOOD NPS 75

class	2
surcharge € Kpcs	

3. WOOD

OTHER ESSENCES

For more information, Labrenta reference.



OLIVE TREE



ZEBRA WOOD



PADOUK



AMARANTH

VARNISH

The different varnish techniques give distinctive colours and effects to your closure, for an original and unique valorization.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



**NATURAL
(NOT VARNISH)**

classe	2
natural	



**SIFTER
(TRANSPARENT)**

class	2
glossy	
matt	



SIFTER

class	2
white	
black	
brown 1	
brown 2	
honey	



SPRAY (*)

class	2
glossy	
matt	



COVERING SPRAY

class	2
glossy	
matt	

COLOR		moq.
Pantone custom color		10.000 pcs

(*) FOR A BETTER PERFORMANCE WE SUGGEST THE USE OF HORNBEAM WOOD (SEE ESSENCES) AND HEAD SANDING (SEE MANUFACTURING).
For a new varnish, not available with our standard equipment, Labrenta reference.

HEAD CUSTOMIZATION

The right customization choice is the product identity vehicle. Make the medal unmistakable with an embossing or debossing logo, and increase the communicational power of your brand.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

MEDAL SLICED

SPHERICAL CAP. FOR OTHER FINISHINGS, LABRENTA REFERENCE.
THE COST CONSIST OF MEDAL HOLE AND ASSEMBLY.



NEUTRAL OLD BRASS



	shiny silver	old silver	shiny copper	old copper	old brass
Ø28 mm					
Ø30 mm					
clichè cost					

For a new customization, not available with our standard equipment, Labrenta reference.

SIDE CUSTOMIZATION

Choose for the side finishing to privilege a different point of view and to enrich your closure with unique and unmistakable details.

**** QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.**



NEUTRAL



TAMPOGRAPHY (*)

	class 2	Color Pantone
1 color		
clichè cost		

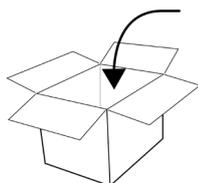
⚠ Standard colours (black, white, brown).
Min. height 10mm



LASER LOGO (*)

Laser logo	
clichè cost	

PACKAGING

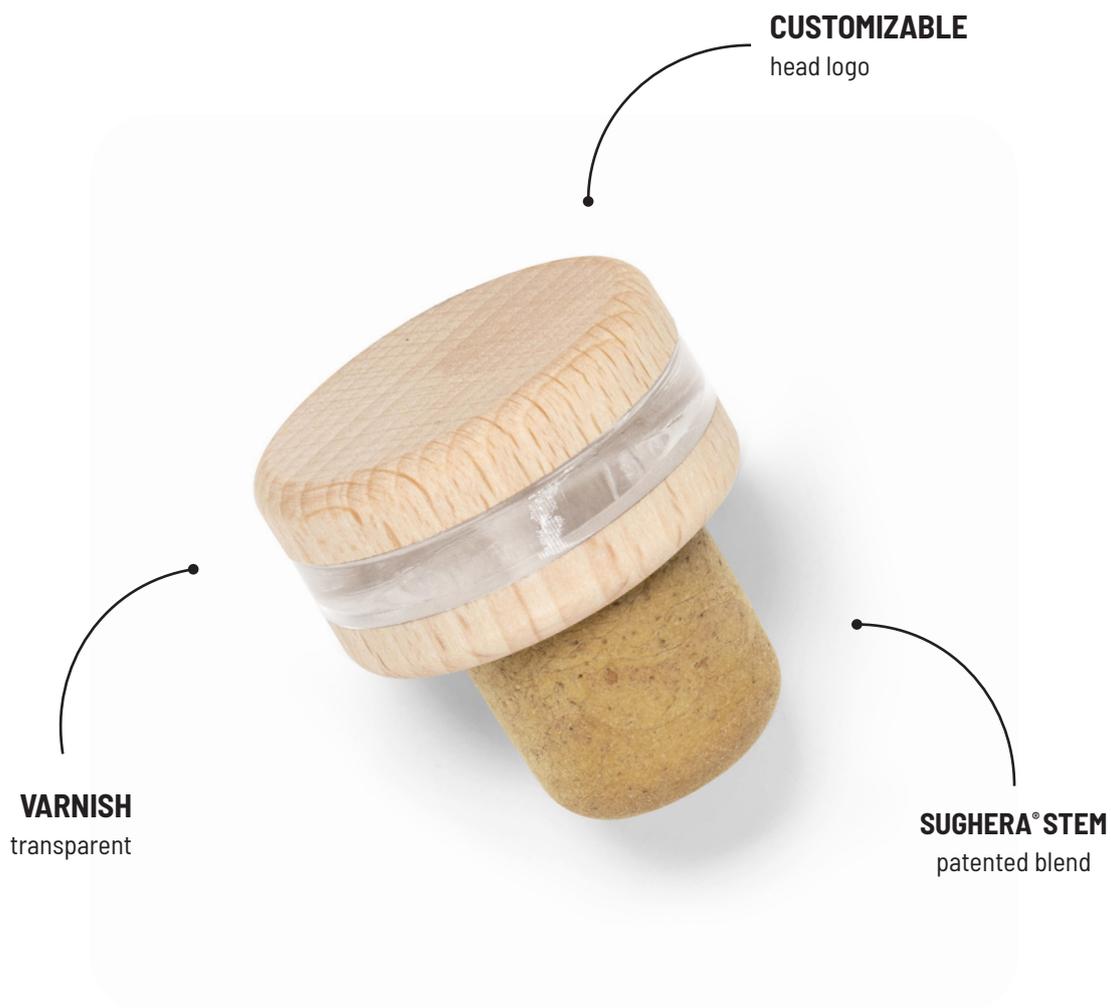


THIS MODEL IS PACKED BY RANDOMLY PUT THE PRODUCTS INTO THE BOX.

(*) THE CUSTOMIZATION REFERS TO THE WOODEN SURFACE, AND NOT TO THE LATERAL SURFACE OF THE MEDAL.

For a new side customization, not available with our standard equipment, Labrenta reference.

WOOD
BEYOND



Beyond is an original closure, designed and developed for those who look for an unmistakable look and identity. The standard model is composed of two beechwood discs that enclose a plastic and transparent one. The stem is made by Sughera®, the innovative and patented blend by Labrenta, cork grains based. The blend is made without using any glue, thanks to a special agglomerated agent.

MODELS

The most natural of materials, the wood, meets a precious plastic insert to create an original closure. Choose the model that best suits your needs and enrich your packaging in a unique way.

Beyond is proposed with beech wood head, transparent plastic insert, transparent opaque varnish and Sughera® stem with Ø until 20,5 mm. For a new shape model not available with our standard equipments, Labrenta reference.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES



BEYOND

mm	class	STANDARD		SIMULATOR PCS BOX
		Ømax stem	moq. 10.000 pcs	box 40x40x40 cm
29x15	2	20,5mm		2.150 pcs +/- 20%

! **NOTE:** Prices not highlighted refer to the cap price, currently not available, to which the cost of the equipment to be realized, must be added. To have more info about, Labrenta reference.

STEMS

Stems are available in different shapes to better adapt to the bottleneck. The choice for the material Sughera® or Expencork can vary depending on bottling need and the desired result.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.

CYLINDRICAL (*)	CONICAL CYLINDEL	CYLINDRICAL WITH VENT	EMULA	CYLINDRICAL CHF (*)

SUGHERA® - SU



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES
New stems series		
New series "carry-head" NGS		
New NGS series ("carry-head" + stem)		

Sughera (SU)	Black (BK)	White (WH)	PANTONE

EXPANCORK - EK



Stems until Ø20,5mm	
Stems from Ø21 to Ø22,9mm	
Stems from Ø23 to Ø26,9mm	
Stems from Ø27 to Ø31mm	
Stems > Ø31mm	

COLOR	
Master color Pantone	
Color series	
Custom Pantone Color	

Stem Model Realization	PILOT	SERIES
New stems series		
New series "carry-head" NGS		
New NGS series ("carry-head" + stem)		

Beige (BE)	Black (BK)	White (WH)	Red (RE)	Yellow (YE)	Blue (BL)	Bordeaux (BO)	PANTONE

ØxH mm	MODEL	MOULD	SU	EK
19x13,4	cylindrical R3,5	A	•	•
19x16	cylindrical with vent	A	•	•
19x18	cylindrical	A	•	•
19x20	cylindrical	A	•	•
19x20	conical cylinder	A	•	•
19x20	cylindrical with vent H15	A	•	•
19x24	cylindrical with vent	A	•	•
19,3x20	cylindrical emula	A	•	•
19,3x24	cylindrical emula	A	•	•
19,5x19	conical cylinder emula	A	•	•
19,5x19,5	cylindrical emula	A	•	•
19,5x20	cylindrical	A	•	•
19,5x20	conical cylinder	A	•	•
19,5x20	cylindrical with support from 25	A	•	•
19,5x21	cylindrical with vent	A	•	•
19,5x22	conical bullet cylinder R5 with vent	A	•	•
19,6x23,1	cylindrical R6 with vent	A	•	•
20x20	cylindrical	A	•	•
20x21,5	cylindrical R2	A	•	•
20,4x18	cylindrical with vent	A	•	•

ESSENCES

Beyond the beechwood we propose different kind of essences, from the most classic to the tropical and uncommon ones, to give your closure and eccentric and distinctive personality.



STANDARD BEECH WOOD

class	
surcharge € Kpcs	



HORNBEAM

class	2
surcharge € Kpcs	



ASH

class	2
surcharge € Kpcs	



DURMAST

class	2
surcharge € Kpcs	



BAMBOO

class	2
surcharge € Kpcs	



BAMBOO ZEBRA

class	2
surcharge € Kpcs	

NPS NO PAINT SYSTEM



NATURAL SHADES
Beech wood available
in 3 natural shades



NO PAINT
Without any kind
of varnish



SUSTAINABLE
Just natural wood
without any addition



BEECH WOOD NPS 25

class	2
surcharge € _{Kpcs}	



BEECH WOOD NPS 50

class	2
surcharge € _{Kpcs}	



BEECH WOOD NPS 75

class	2
surcharge € _{Kpcs}	

3. WOOD

OTHER ESSENCES

For more information, Labrenta reference.



OLIVE TREE



ZEBRA WOOD



PADOUK



AMARANTH

VARNISH

The different varnish techniques give distinctive colours and effects to your closure, for an original and unique valorization.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NATURAL
(NOT VARNISH)

class	2
natural	



SIFTER
(TRANSPARENT)

class	2
glossy	
matt	



SIFTER

class	2
white	
black	
brown 1	
brown 2	
honey	

COLOR		moq.
Pantone custom color		10.000 pcs

For a new varnish, not available with our standard equipment, Labrenta reference.

INSERT

PLASTIC

The insert is proposed in transparent plastic.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



INSERT	
Ø 29mm	

	COLOR	
	Master color	
	Custom color	

HEAD CUSTOMIZATION

The right customization choice is the product identity vehicle. Make the medal unmistakable with an embossing or debossing logo, and increase the communicational power of your brand.

•• QUANTITIES REFER TO 10.000 PIECES MOQ, EXCEPT FOR DIFFERENT INDICATIONS FOUND ON TABLES.



NEUTRAL



TAMPOGRAPHY



	1 color	2 colors	3 colors	4 colors	Color Pantone
class 1-6					
class 7-10					
moq	10.000 pcs	10.000 pcs	10.000 pcs	20.000 pcs	
clichè cost					

⚠ Standard colours (black, white, brown).
Ø max. 70mm.



DIGITAL PRINTING (four-color process)

	class 1-3	class 4-6	class 7-9
clichè cost			



HOT FOIL

	class 1-6	class 7-10
clichè cost		

⚠ One colour logo, standard colour ribbon shiny gold, shiny silver, shiny copper



LASER LOGO

	class 1-3	class 4-6	class 7-10
clichè cost			

⚠ Cost based on a max coverage of 20%



PYROGRAPHY

	class 1-6	class 7-10
Minimum head height 13mm		
clichè cost		

For a new customization, not available with our standard equipment, Labrenta reference.

labrenta

READY-TO-GO

Labrenta launches a new service:
the right closure is ready for you in the fastest and most efficient way.

READY-TO-GO

What about the prompt delivery for your perfect closure?

Labrenta launches a new service called READY-TO-GO: the right closure is ready for you in the fastest and most efficient way.

We provide the availability of 6 products, part of the T-SHAPE WOOD family, ready in stock*, guaranteeing quality and reliability. These articles are available in two standard sizes and in three different colors: natural wood, brown and black which are adaptable to the two most common bottle mouths in the market.

Assembly is made with NGS (No Glue System) technology, meaning that no glues are used and a perfect seal is ensured.



RECTANGULAR NGS

				EXPANCORK	SIMULATOR PCS BOX	
code article	head	color	stem	model stem	box 40x40x40	
TSW010620	29x13	natural beech wood	19,5x20	cylindrical	2.300 pcs	
TSW010670	29x13	dark brown	19,5x20	cylindrical	2.300 pcs	
TSW010650	29x13	black	19,5x20	cylindrical	2.300 pcs	



RECTANGULAR NGS

				EXPANCORK	SIMULATOR PCS BOX	
code article	head	color	stem	model stem	box 40x40x40	
TSW010730	34x14	natural beech wood	22,5x21,8	cylindrical	1.600 pcs	
TSW010720	34x14	dark brown	22,5x21,8	cylindrical	1.600 pcs	
TSW010710	34x14	black	22,5x21,8	cylindrical	1.600 pcs	

**The offer is limited while stock lasts and according to the materials supply process.*

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T-SHAPE
WOOD

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